AMENDMENTS TO THE CLAIMS

Docket No.: 12810-00339-US1

Claims 1 - 12. (Canceled)

13. (New) A process for the production of a foam web or a foam sheet, wherein the foam web or form sheet comprises a polymer selected from the group consisting of polysulfones, polyetherimides, polyether ketones, and styrene-acrylonitrile copolymer (SAN), acrylonitrile-butadiene-styrene copolymer (ABS), and acrylonitrile-styrene-acrylate copolymer (ASA), and mixtures thereof comprising extruding a melt which comprises the polymer and a blowing agent, and then foaming of the melt,

which comprises the additional presence in the melt of from 5 to 50% by weight, based on the polymer, of a filler selected from

- A) a fibrous filler A,
- B) at least one particulate filler B selected from the group consisting of calcium carbonate, calcium sulfate, magnesium carbonate, barium sulfate, mica, zeolites and silicates, or a mixture of A) and B).
- 14. (New) The process according to claim 13, wherein the styrene-acrylonitrile copolymer has acrylonitrile content of from 20 to 35% by weight.
- 15. (New) The process according to claim 13, wherein glass fibers are used as fibrous filler A.
- 16. (New) The process according to claim 13, wherein when the filler A is used, the average fiber length of the fibrous filler A is from 0.1 to 10 nm prior to the mixing with the polymer.
- 17. (New) The process according to claim 13, wherein when filler A is used, the average fiber diameter of the fibrous filler A is from 2 to 40 µm prior to the mixing with the polymer.

18. (New) The process according to claim 13, wherein the melt comprises from 0.01 to 2% by weight of tale, based on the polymer, as nucleating agent.

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- 19. (New) The process according to claim 13, wherein when filler B is used, the average particle diameter of the particulate filler B is from 0.1 to 1000 μ m prior to the mixing with the polymer.
- 20. (New) The process according to claim 13, wherein the amount of blowing agent is from 0.1 to 15% by weight, based on the polymer.
- 21. (New) The process according to claim 13, wherein a mixture composed of two polymers I and II is used as polymer, where the polymer I comprises no filler, and the polymer II comprises the fibrous filler A or the particulate filler B, or a mixture of fibrous filler A and particulate filler B.
- 22. (New) The process according to claim 13, wherein the blowing agent is selected from the group consisting of water, CO₂, acetone, ethanol and mixtures thereof.
- 23. (New) A foam web or a foam sheet, the web or sheet being obtainable by the process according to claim 13.
- 24. (New) A foam web or a foam sheet according to claim 23, whose density, determined to DIN EN 826, is from 15 to 200 g/l.

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DISCUSSION OF THE AMENDMENTS

Claims 1-12 are canceled without prejudice or disclaimer.

Claims 13-24 are new.

Upon entry of the amendments, claims 13-24 will be active.

New claims 13-24 are supported by the specification and original claims 1-12.

No new matter has been added.